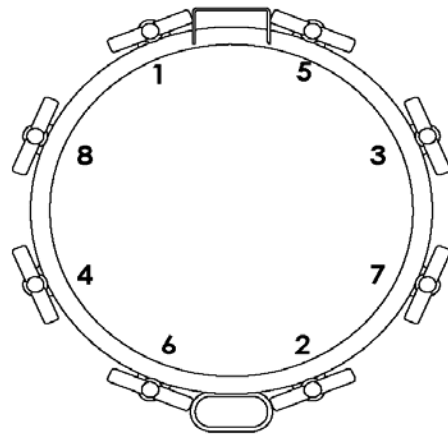
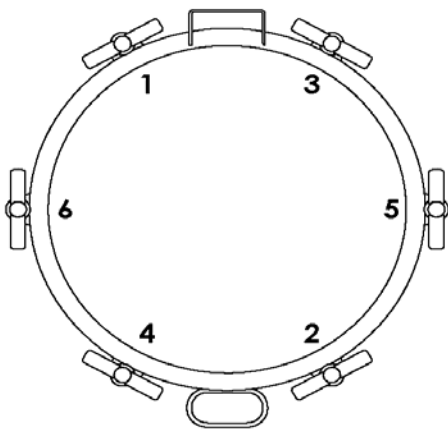


**Tank Service, Inc.**  
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## DN500 TEFTEK ENCAPSULATED MANWAY COVER TORQUE RECOMMENDATION



SEQUENCE	3/4" (19mm)
1st PASS	SNUG
2nd PASS	20 ft-lbs
3rd PASS	40 ft-lbs
4th PASS	60 ft-lbs
5th PASS	70 ft-lbs
MAX ALLOWED	70 ft-lbs



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